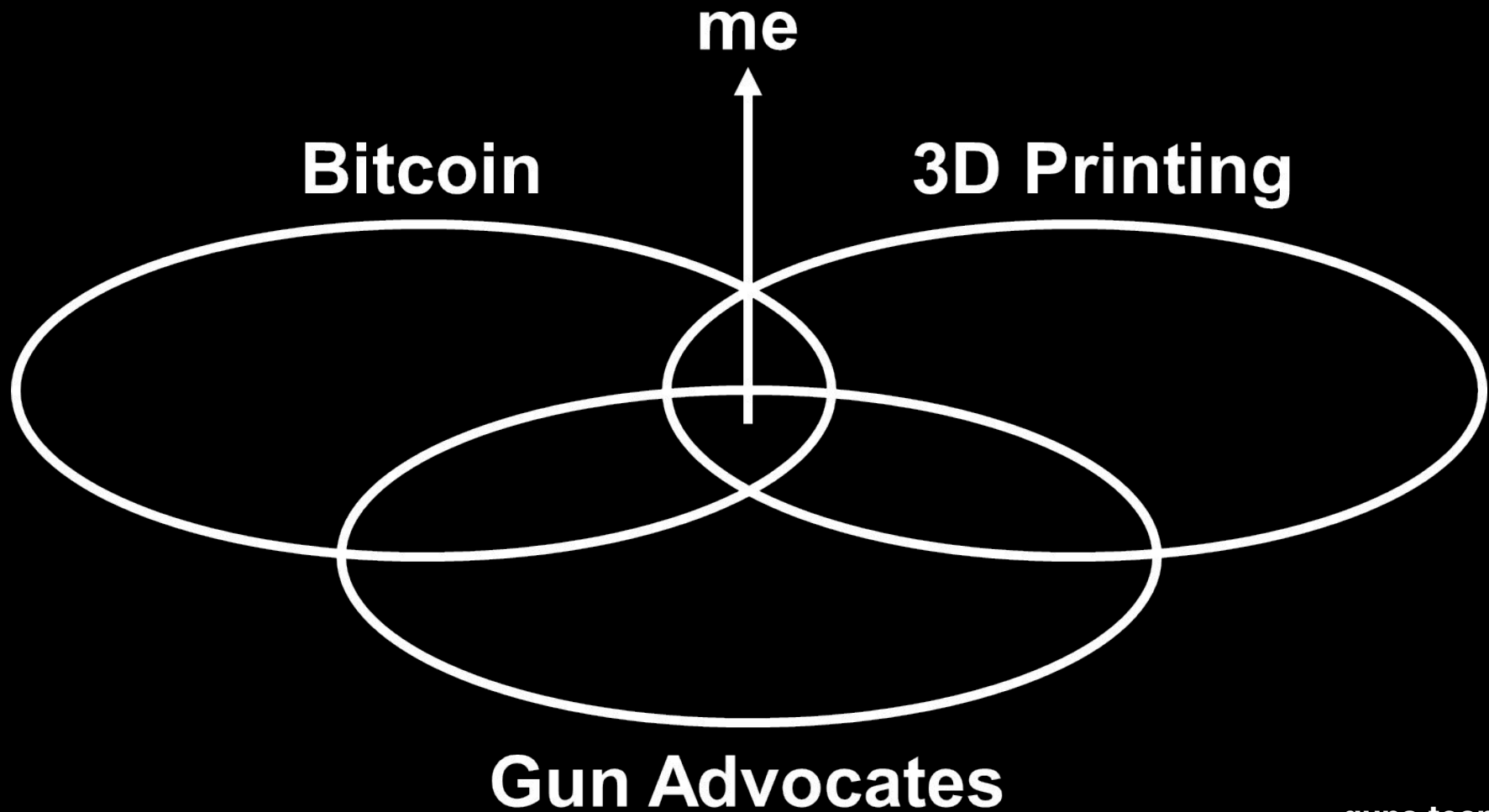


A Quick-Start Guide to 3D Printing Your Sovereignty





**SAY HELLO TO
THE SPOOK IN
THE ROOM**



Beto O'Rourke ✓
@BetoORourke

YEP. | Hell yes, we're gonna take your AR-15.

8:01 PM · Sep 12, 2019 · [Twitter Web App](#)

You heard me. No apologies. The same reason y
don't need a lion to protect your home, is why y
don't need a rifle that shoots at 3X the speed of
and splits concrete like ice. It's an unreasonable



Alexandria Ocasio-Cortez ✓
@AOC

End the ma

🏠 US House candidate, NY-14

12:29 AM · Jun 25

The NRA doesn't work for gun owners.
gun companies. They're a marketing a
organization that's full of hot air and d



Elizabeth Warren
@ewarren

Replying to [@davidhogg](#)

Yes, I do! I'm also
✓ Ban assault
✓ Prevent dom
guns.
✓ End the gun

We've banned the sale of assault weap
can do it again. Weapons of war don't
neighborhoods.



Georgia Logothetis @glogothetis · Feb 23, 2018

Also a reminder that the vast majority of gun owners are not NRA members.
[twitter.com/igorvolsky/sta...](#)

5:01 PM · Jun 30, 2019 · T

9:32 AM · Feb 23, 2018 · [Twitter for iPhone](#)



Joe Biden ✓
@JoeBiden

Weapons of war have no place in our communities.
When I was a senator, I took on the [@NRA](#) and secured
a 10-year ban on assault weapons — and as president,
I'll ban these weapons again.

onsense



al the



: written, and an assault rifle of

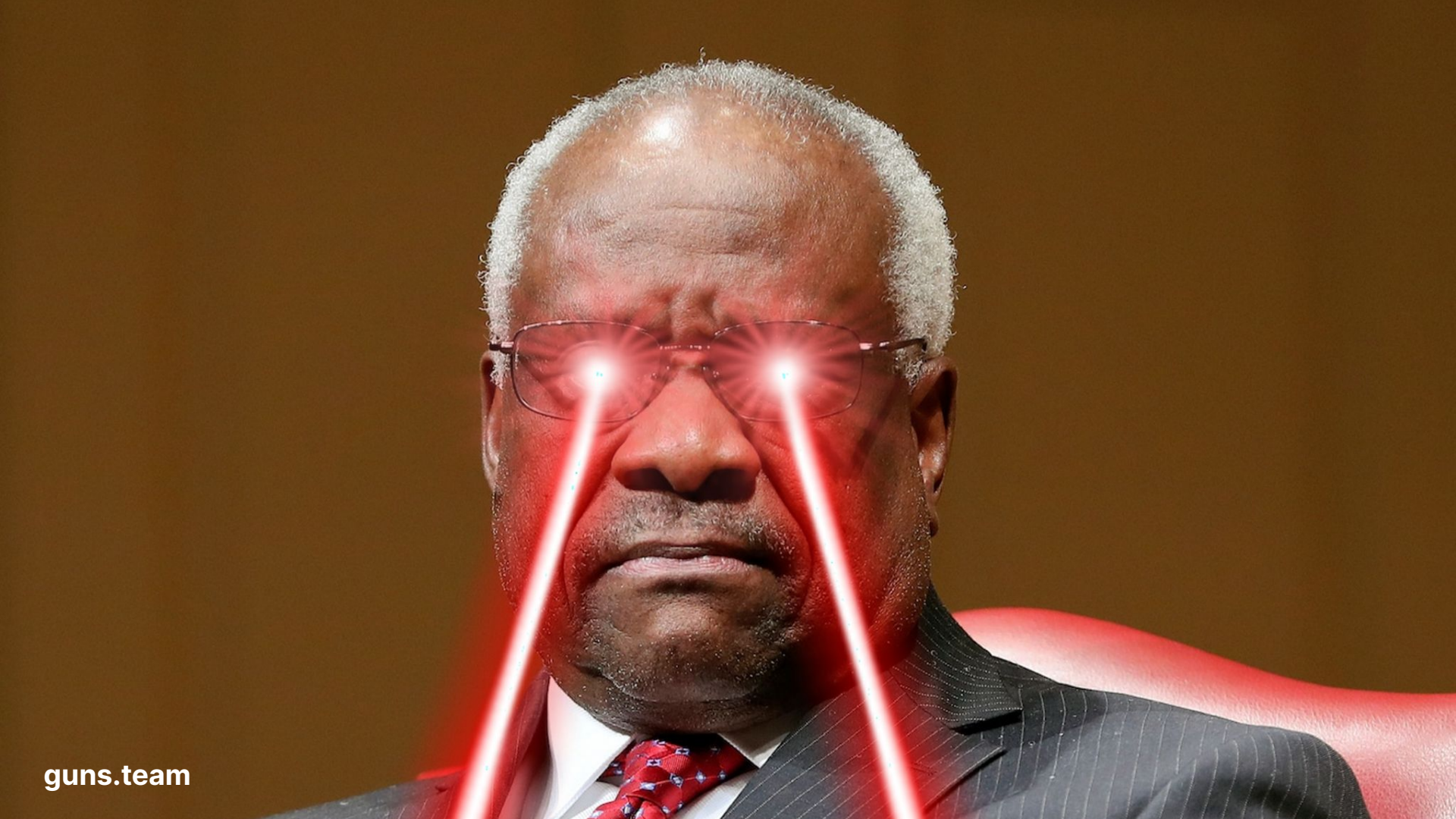
· Dec 18, 2018 · [Twitter for iPhone](#)

guns.team

Notable Federal 2nd Amendment Censorship Laws

- **Firearm Owners Protection Act (FOPA) (1986):** Prohibited the sale of **automatic firearms**. NO FUN!
- **Undetectable Firearms Act (1988):** Criminalizes, **the manufacture**, importation, sale, shipment, delivery, possession, transfer, or receipt of firearms with **less than 3.7 oz of metal content**.
- **Brady Handgun Violence Prevention Act (1993):** Requires background checks on most firearm purchasers
- **Federal Assault Weapons Ban (1994–2004):** Banned semiautomatics that looked like assault weapons and large magazines. **The law expired in 2004.**
- **Bipartisan Safer Communities Act (2022):** Expands background checks, funds crisis centers, and provides incentives to states who go hard on KYC.





guns.team



**“There are going to
be some changes
around here.”**

**- Cody Wilson, May
2013**

Examples of States 2nd Amendment Censorship Laws re: Printing Guns

- **California**, anybody manufacturing a firearm is legally required to obtain a serial number for the gun from the state, regardless of how it's made.
- **New Jersey**, you are supposed to obtain a federal manufacturing license **before 3D-printing a gun**, criminalizes the manufacture, sale, or possession of undetectable firearms, and made it illegal to purchase parts to make spooky gun.
- **Illinois**, first state in the Midwest to ban "ghost guns" ruling all all firearms must have serial numbers. **SERIAL NUMBERS PROTECT!**
- Check Your Local Laws (I'm not a lawyer, I just searched this shit!)
- **The State Hates You And Hates Having Fun!**
- **THE ATF WILL FUCK YOU UP AND KILL YOUR DOGS!**



How it started...

Houston: We need to get ghost guns off the streets

SATURDAY, JULY 30

Man claims to have sold dozens of 'ghost guns' at Houston gun buyback event

By Matthew Seedorff | Published August 1, 2022 10:06PM | Houston | FOX 26 Houston

How it's going...

Houston: We can't buyback ghost guns anymore

TUESDAY, AUGUST 2



2A
1A

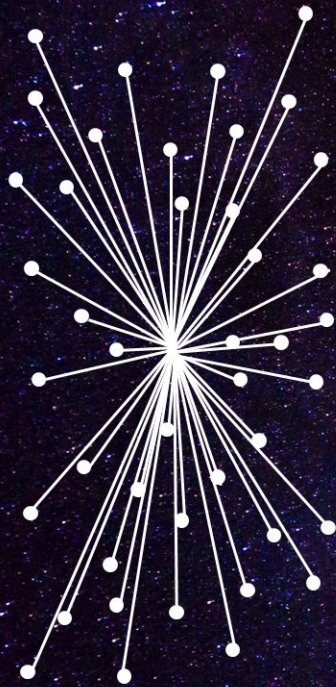
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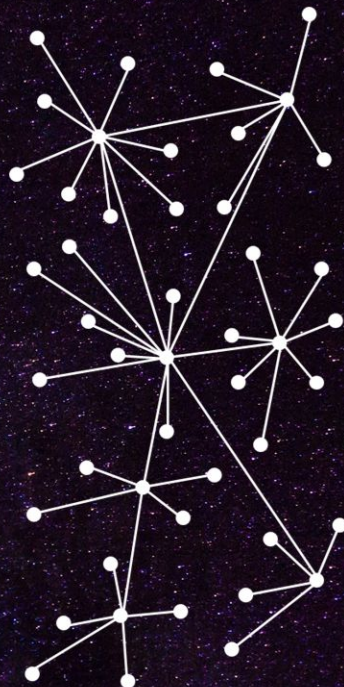
the economics of
violence is being
disrupted



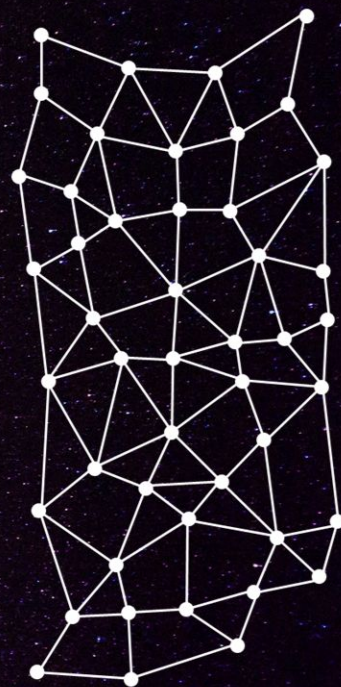




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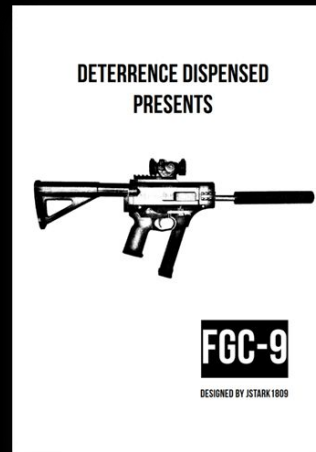
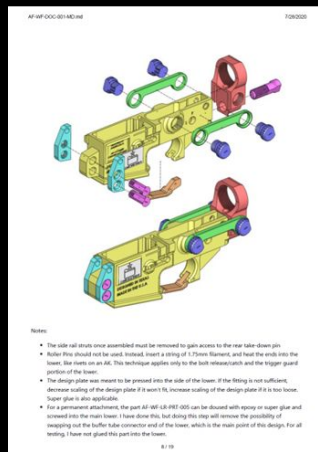
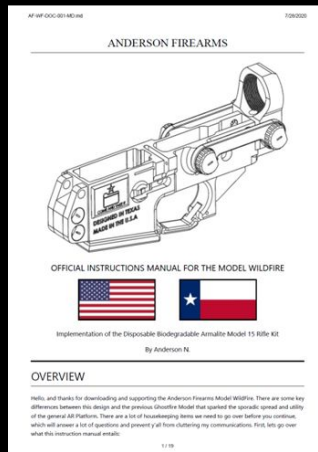


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[illegible]

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documentation matters



KAW VALLEY



BROWNELLS



SHOOTING INNOVATIONS



FAXON



FM-9



QC10



PSA



NEW FRONTIER ARMORY



DEADBOLT



ALPHA



CMMG



MIDSTATE



ANGSTADT



SPINTA



FAXON



JP



KAK



TAKE NOTE OF GAS KEY SHAPE AND POSITIONING.
THIS IS ESSENTIAL TO THE OPERATION OF
THE SIDE CHARGING HANDLE.

Biden's Bane



3D Printable Upper for AR-15

Can you hear the screeching? Can you hear them moving the goal post?

AWCY ARK

Mostly homemade semi automatic rifle built around very common AR-15 parts and takes 9mm ammo



AWCY ARK Exploded View



AWCY D.R.U.M.

The D.R.U.M. is a versatile 9mm drum magazine system. With interchangeable risers, the user can fit the magazine to almost any 9mm magwell



Plasma Pump

- Electric Ignited Firing Assembly
- Homemade Black Powder Ammo
- Pump Action .50 Cal



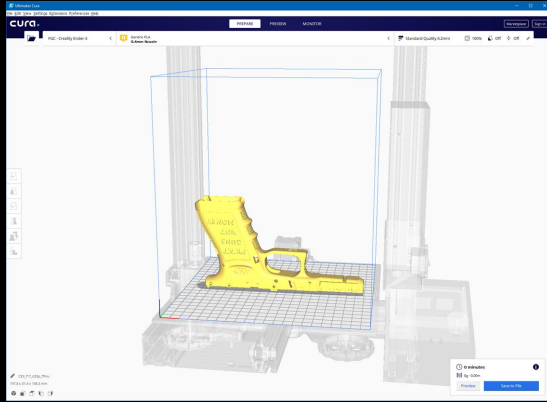


Plasma Pump Ammo & Magazine

- 3D Printed Mag and casing for each round.
- Blackpowder is not considered a firearm in many states.



What You Need To Get Started



(Free) Slicer Software
Ultimaker Cura



PLA+ Filament



3D Printer

Workflow

— Fusion360 OPTIONAL —

Finalize .stp
file

Export .stp
to .stl file

Ultimaker Cura

Slice .stl
into .gcode
file

Load .gcode
into printer

Printer

Tweak
settings on
printer

Level bed
and load
filament



How much to get started?

<u>Crealty Ender 3</u>	\$150
<u>Additional Nozzles</u>	\$8
<u>Glass Bed Upgrade</u>	\$20
<u>Additional Tubes</u>	\$10
<u>Metal Extruder</u>	\$11
<u>Bed Springs</u>	\$9
<u>Rubbing Alcohol</u>	\$9
<u>Glue Stick</u>	\$7
<u>Filament</u>	\$24
Total	\$268



What Now?

Solid Follows



Joe Rodgers #WeAreAllHodlonaut
@_joerodgers

@Xaniken @nguyenkvvn @chairmanwon
@NaviGoBoom @CtrlPew2 @awcy_arms
@MAFcorporation @AvesRails @SuckBoyTony1
@RiptideRails @3DPrintGeneral @assaultclip
@GhostGcom @printingguns @defcad @AGCast4
@HoffmanTactical @Laffs_Dynamics

11:10 PM · Aug 19, 2022 · Twitter for Android

Read Everything Here:

- [The Gatalog](#)
- [The Complete Getting Started Guide](#)
- [DefCad](#)
- [Deterrence Dispensed](#)
- [AWCY? Are We Cool Yet](#)



PRINT GATS

STACK SATS

HAVE FUN!

YOU'RE NOT A REAL BITCOINER UNLESS YOU RUN A NODE...

AND 3D PRINT A GUNI DON'T FORGET TO LEVEL YOUR BED!